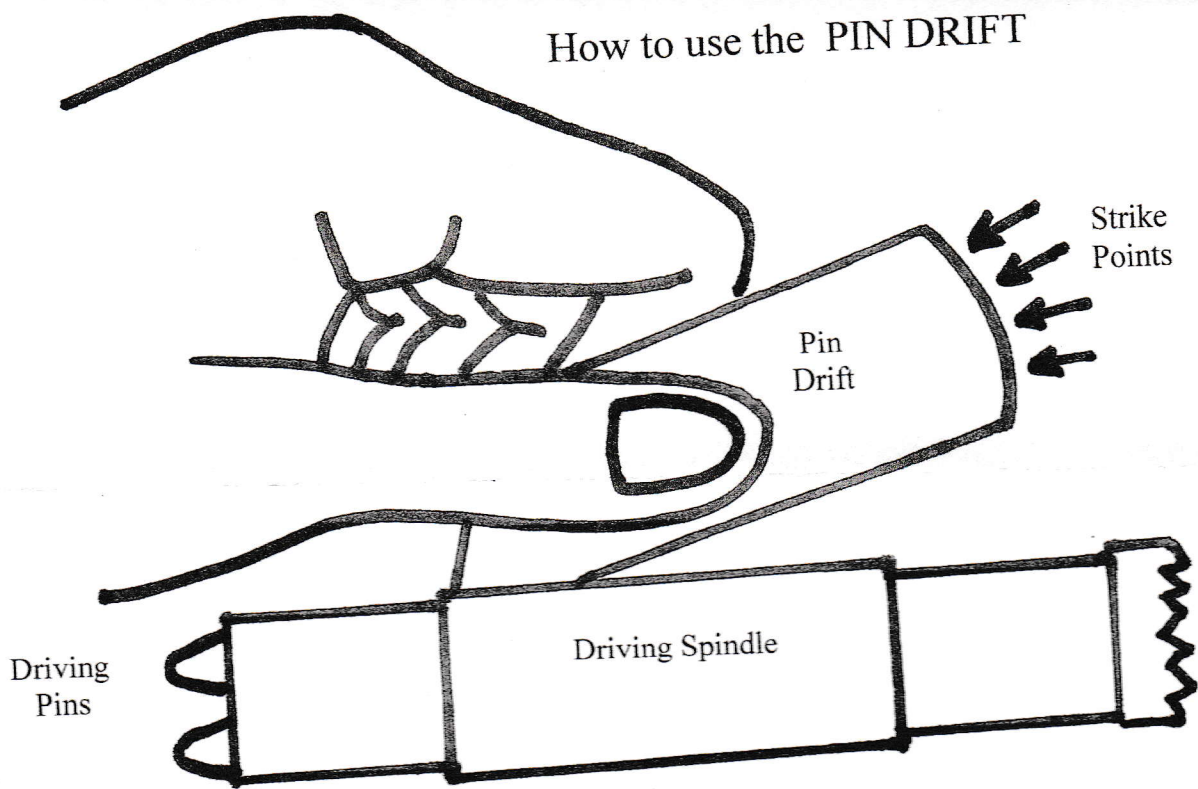


How to use the PIN DRIFT



1. Place the Driving Spindle securely in a vise as shown above.
2. Snug the angled end of the Pin Drift in directly behind and against the pin. (See Above)
3. Holding the Pin Drift firmly against the pin and using a soft hammer, strike the rounded end of the Pin Drift- This should drive the pin out of the spindle.

IMPORTANT- It will be necessary to find the "Correct" strike point which will allow the pin to move out most easily. When this "Correct" strike point is found, you will notice how easily the Driving Pins can be removed. Please use only the Pin Drift which fits the tool you are working on and use safety glasses.